

### Afrisol Range of Cored Solder Wires

Metal Composition (% metal by weight)							
Designation	Flux Type	Sn	Pb	Cu	Ag	Availability	Sol/Liq Temp.
<b>30S</b>	<b>Acid Core</b>	30	70	-	-	-	183-255
<b>40S</b>	<b>Acid Core</b>	40	60	-	-	-	183-234
<b>60S</b>	<b>Acid Core</b>	60	40	-	-	-	183-189
<b>40T2</b>	<b>Rosin Core</b>	40	60	-	-	-	183-234
<b>60T2</b>	<b>Rosin Core</b>	60	40	-	-	-	183-189
<b>63/37 SMT Plus</b>	<b>No Clean</b>	63	37	-	-	-	183